

**Amendments to the Claims:**

The following listing of claims will replace all prior versions, and listings, of claims in the application:

1-17. (Canceled)

18. (Currently Amended) A method for manufacturing a formed headliner for a vehicle, comprising:

laminating a hot melt adhesive in a pattern having a density from 15 to 50 g/m<sup>2</sup> on a back of a top cover member comprising a top cover and a polyurethane foam, the top cover being made of tricot and laminated on a front of the polyurethane foam, ~~the top cover member being air permeable;~~ the hot melt adhesive in the pattern being disposed on a back of the polyurethane foam and being at least one selected from the group consisting of polyamide, vinyl acetate, ethylene-ethyl acrylate copolymer, polyolefin, and polyethylene terephthalate;

laminating a film of hot melt adhesive having a film thickness from 50 to 75  $\mu$ m on a front of a base member comprising a polyamide film, a polypropylene film, a plate-like base material, and a non-woven fabric, the plate-like base material including thermoplastic resin made of fiber and polypropylene and being formed into a three-dimensional product shape through a press forming process, the film of hot melt adhesive being at least one of polyamide and vinyl acetate and being disposed on the polyamide film, the polyamide film having heat resistance, efficiency of preventing ventilation and a film thickness from 15 to 60  $\mu$ m and being disposed above the plate-like base material, the polypropylene film being disposed on a front of the plate-like base material, and the non-woven fabric being disposed on a back of the plate-like base material and being a backing cloth;

heating the base member having the laminated film of hot melt adhesive with a heater to melt the film of hot melt adhesive uniformly; ~~the base member being non-air permeable;~~

bonding the top cover member having the laminated hot melt adhesive in the pattern to the base member having the laminated film of hot melt adhesive by melting the hot melt adhesive in the pattern by heat of the heated base member; and

discharging air between the top cover member having the laminated hot melt adhesive in the pattern and the base member having the laminated film of hot melt adhesive ~~only~~ through the hot melt adhesive in the pattern, the polyurethane foam, and the top cover member.

19. (Previously Presented) The method for manufacturing the formed headliner for a vehicle as claimed in claim 18, wherein the bonding is performed by bonding the surface of the hot melt adhesive in the pattern to the film of hot melt adhesive.

20. (Amended) The method for manufacturing the formed headliner for a vehicle as claimed in claim 18, further comprising:

melting the film of hot melt adhesive, and softening the base member by heating the base member; and

melting the hot melt adhesive in the pattern by heat of the base member.

21. (Canceled)

22. (New) The method for manufacturing the formed headliner for a vehicle as claimed in claim 18, further comprising:

setting the base member to base member clamps;

heating the base member set to the base member clamps with the heater having an upper heater and a lower heater to uniformly melt the film of hot melt adhesive and to soften the base member;

transferring the heated and softened base member to a press forming machine having a forming die comprising an upper die and a lower die;

setting the top cover member to top cover member clamps by sliding the top cover member to a material placing table by the hot melt adhesive in the pattern;

setting the top cover member set to the top cover member clamps between the upper die and the lower die;

setting the heated base member set to the base member clamps under the top cover member set between the upper die and the lower die in a state that the base member is softened and the film of hot melt adhesive is melted uniformly;

putting the upper die and the lower die together;

performing cold press forming for 20 to 30 seconds; and

bonding the top cover member and the base member at the same time formed into a product shape.